



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D4647-1
Job Sheet 183609



Part No: D4647-1

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/12/18

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2 lpp RevA 12.05.31 new issue EC verified by:JLM IPP REV:B 13.07.17 AS PER
DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet	10 pcs		10/12/18	0.00	0.73	Waterjet 1		SC 18/10/18
120	QC	10 pcs		10/12/18	0.00	0.00	QC2		SC 18/10/18
130	QC	10 pcs		10/12/18	0.00	0.00	QC8		SEP 25 2018
140	Brake NC	10 pcs		10/12/18	0.03	0.75	Brake NC 2		DAS 9-89
150	QC	10 pcs		10/12/18	0.00	0.00	QC5		38
160	HandFinish	10 pcs		10/12/18	0.00	0.28	HandFinish1		DR 18/10/18
170	QC	10 pcs		10/12/18	0.00	0.00	QC7		38
180	Packaging	10 pcs		10/12/18	0.00	0.00	Packaging3-2		9-89 Smp
190	QC21-SA	10 Ea		10/12/18	0.00	0.00	QC21		DAG 21 OCT 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.2500 sf (.125 ea)	110-Waterjet	5299479

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet	M6061T6S.040	1	194	0

Part Specifications

Specifications could not be found.



Container No: S113182



Part: D4647-1

Job No: 183609

Serial No/Batch: S113182

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 09/25/18



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16 oct
D4647-1

Job Sheet 183478



Part No: D4647-1

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2 lpp RevA 12.05.31 new issue EC verified by:JLM IPP REV:B 13.07.17 AS PER
DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/12/18	0.00	0.00	Start Up Waterjet2		
110	Waterjet	10 pcs		10/12/18	0.00	0.73	Waterjet1		
120	QC	10 pcs		10/12/18	0.00	0.00	QC2		
130	QC	10 pcs		10/12/18	0.00	0.00	QC8		
140	Brake NC	10 pcs		10/12/18	0.03	0.75	Brake NC 2		
150	QC	10 pcs		10/12/18	0.00	0.00	QC5		
160	HandFinish	10 pcs		10/12/18	0.00	0.28	HandFinish1		
170	QC	10 pcs		10/12/18	0.00	0.00	QC7		
180	Packaging	10 pcs		10/12/18	0.00	0.00	Packaging3-2		
190	QC21-SA	10 Ea		10/12/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.2500 sf (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	194	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

